



# CERTIFICATE



This is to certify that

## Hugo Kern und Liebers GmbH & Co. KG

Platinen- und Federnfabrik

Dr.-Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

design, manufacturing and sales of power springs, coil springs, spiral torsion springs, wire springs, fine blanked and stamped parts, sub assemblies, wiper contacts and -components

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 9001 : 2008

Certificate registration no.	004795 QM08
Valid from	2015-10-05
Valid until	2018-09-14
Date of certification	2015-10-05



**DQS GmbH**

*G. Blechschmidt*

Götz Blechschmidt  
Managing Director



**Annex to Certificate  
Registration No. 004795 QM08**

**Hugo Kern und Liebers GmbH & Co. KG**

Platinen- und Federnfabrik

Dr.-Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

**Location**

**Scope**

**377927**  
**Thüringer Präzisionsfedern GmbH**  
**Marienstraße 34-42**  
**99842 Ruhla**  
**Germany**

manufacturing of high precision springs,  
bended parts and subcomponents

**373567**  
**Eberle Rieden GmbH**  
**Im Tal 22**  
**87669 Rieden**  
**Germany**

manufacturing of springs, punched and formed  
parts and sub components

**316223**  
**Gebrüder Schmidt Federnspezialfabrik**  
**GmbH**  
**Cronfelder Straße 2a-4**  
**42349 Wuppertal**  
**Germany**

design and manufacturing of special springs  
with central functions (personal, supply  
management) at Hugo Kern und Liebers  
GmbH & Co. KG in Schramberg, Germany

**378656**  
**Bruker-Spaleck GmbH**  
**Berneckstraße 72**  
**78713 Schramberg**  
**Germany**

manufacturing of drawn and flattened wire,  
rolled strips from non ferrous metals and steel  
and production of flexible cables

**004393**  
**KURT MEDER GMBH**  
**Weidenstraße 4**  
**78054 Villingen-Schwenningen**  
**Germany**

design, production and sales of extension-,  
compression- and tension-springs, wire- and  
stripe forming parts

**286701**  
**Kern Liebers CR spol s.r.o.**  
**Okruzni 607**  
**37001 Ceske Budejovice**  
**Czech Republic**

manufacturing of spring cassettes, fine  
blanked and stamped parts, sub assemblies  
and components feith development, supply  
management and sales at Hugo Kern und  
Liebers GmbH & Co. KG Schramberg,  
Germany

This annex (edition: 2015-10-05) is only valid in connection  
with the above-mentioned certificate.



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**Registration No. 004795 QM08**

**Hugo Kern und Liebers GmbH & Co. KG**

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Dr.-Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

**Location**

**Scope**

**301608**

**Kern-Liebers TMG S.A.**  
**Ctra. Santiga, 86**  
**08291 Ripollet, Barcelona**  
**Spain**

manufacturing and sales of spring cassettes, fine blanked and stamped parts, sub assemblies and components for textile machines with central functions development and sales at Hugo Kern und Liebers GmbH & Co. KG, 78713 Schramberg, Germany

**286702**

**Kern - Liebers Poland Sp. zo.o Sp.k**  
**Ul. Partyzantów 4**  
**42-300 Myszków**  
**Poland**

manufacturing and sales of tube ring springs and spring cassettes with development and sales at Hugo Kern und Liebers GmbH & Co. KG, 78713 Schramberg, Germany

**388438**

**KERN-LIEBERS CARPATIA S.C.S.**  
**Bradului Str. Nr. 9**  
**547525 Sanraiu de Mures**  
**Romania**

manufacturing of spring cassettes

**379333**

**Kern-Liebers Co. LTD.**  
**4/9 Soi Keree, Sukhumvit Road, Tambol**  
**Huaypong**  
**Amper Muang**  
**Rayong 21150**  
**Thailand**

manufacturing of retractor springs and constant force springs for home appliance